



Dart Aerospace Ltd.  
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Hawkesbury, ON  
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Canada

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**D2581**

**Job Sheet 183637**



Part No: D2581

Job Qty: 20 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 9/28/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV A1 IPP D 01.07.17 Added info to step 2 SM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|-----------|--------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |           |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 100   | Waterjet  | 20 pcs |            | 9/28/18  | 0.00      | 0.98    | Waterjet 1            |           | 18/09/24 DAS     |
| 120   | QC        | 20 pcs |            | 9/28/18  | 0.00      | 0.00    | QC8                   |           | SEP 27 2018 68   |
| 130   | Brake NC  | 20 pcs |            | 9/28/18  | 0.01      | 0.47    | Brake NC 1            |           | SEP 27 2018 9-89 |
| 140   | QC        | 20 pcs |            | 9/28/18  | 0.00      | 0.00    | QC5                   |           | 38               |
| 150   | Packaging | 20 pcs |            | 9/28/18  | 0.00      | 0.00    | Packaging3 Large Fab  |           | CPC 1-89         |
| 160   | QC21-SA   | 20 Ea  |            | 9/28/18  | 0.00      | 0.00    | QC21                  |           |                  |

Part Op 100 - 1-Cut as per Dwg D2581 Dwg Rev: A1 Prog Rev: A1 2-Deburr if necessary  
Descriptions: 130 - Form as per dwg

DAS  
21  
9-89

OCT 29 2018

### Job BOM

| Part / Item | Component Name      | Quantity            | Operation    | Container |
|-------------|---------------------|---------------------|--------------|-----------|
| M304S11GA   | 304/316 0.125 Sheet | .3740 sf (.0187 ea) | 100-Waterjet |           |

### Job Allocations

| Operation    | Component Part | Required | Inventory | Allocated |
|--------------|----------------|----------|-----------|-----------|
| 100-Waterjet | M304S11GA      | 0        | 6         | 0         |

| Part Specifications |                  |                                |                |      |                  |
|---------------------|------------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description      | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Mounting Bracket | 0.328inches + 0.006<br>- 0.001 | 0.334<br>0.327 |      |                  |
| 2                   | Mounting Bracket | 0.191inches + 0.005<br>- 0.001 | 0.196<br>0.190 |      |                  |
| 3                   | Mounting Bracket | 0.750inches ± 0.010            | 0.760<br>0.740 |      |                  |
| 4                   | Mounting Bracket | 3.596inches ± 0.010            | 3.606<br>3.586 |      |                  |
| 5                   | Mounting Bracket | 2.846inches ± 0.010            | 2.856<br>2.836 |      |                  |
| 6                   | Mounting Bracket | 1.995inches ± 0.010            | 2.005<br>1.985 |      |                  |
| 7                   | Mounting Bracket | 0.250inches ± 0.010            | 0.260<br>0.240 |      |                  |

Plex 9/21/18 3:31 PM Dart.Hadley.Shannon

**DART**  
AEROSPACE

Container No: S112888

Part: D2581

Job No: 183637

Serial No/Batch: S112888

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/24/18





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**D2581****Job Sheet 183348****Part No:** D2581**Job Qty:** 20 ea**Part Name:** Mounting Bracket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/17/18**Job Tracking No:****Due Date:** 9/28/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV A1 IPP D 01.07.17 Added info to step 2 SM**Ship Via:****Bill of Materials****Job Routing**

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 20 Ea  |            | 9/28/18  | 0.00      | 0.00    | Start Up Waterjet     |           |          |
| 100   | Waterjet           | 20 pcs |            | 9/28/18  | 0.00      | 0.98    | Waterjet1             |           |          |
| 120   | QC                 | 20 pcs |            | 9/28/18  | 0.00      | 0.00    | QC8                   |           |          |
| 130   | Brake NC           | 20 pcs |            | 9/28/18  | 0.01      | 0.47    | Brake NC 1            |           |          |
| 140   | QC                 | 20 pcs |            | 9/28/18  | 0.00      | 0.00    | QC5                   |           |          |
| 150   | Packaging          | 20 pcs |            | 9/28/18  | 0.00      | 0.00    | Packaging3 Large Fab  |           |          |
| 160   | QC21-SA            | 20 Ea  |            | 9/28/18  | 0.00      | 0.00    | QC21                  |           |          |

Part Op **100** - 1-Cut as per Dwg D2581 Dwg Rev: \_\_\_\_\_ Prog Rev: \_\_\_\_\_ 2-Deburr if necessary  
Descriptions: **130** - Form as per dwg

**Job BOM**

| Part / Item | Component Name      | Quantity            | Operation             | Container |
|-------------|---------------------|---------------------|-----------------------|-----------|
| M304S11GA   | 304/316 0.125 Sheet | .3740 sf (.0187 ea) | 90-Start up Operation |           |

**Job Allocations**

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M304S11GA      | 0        | 6         | 0         |

| Part Specifications |                  |                                |                |      |                  |
|---------------------|------------------|--------------------------------|----------------|------|------------------|
| Spec No             | Description      | Target/Tolerance               | Limits         | Type | Special Comments |
| 1                   | Mounting Bracket | 0.328inches + 0.006<br>- 0.001 | 0.334<br>0.327 |      |                  |
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